

January : 0 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W
01-09	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
09-17	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
17-01	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M

February : 5 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	
Week	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	
01-09	M	M	M	M	S	S	S	S	S	S	S	S	S	S	M	M	M	M	M	M	M	S	S	S	S	S	S	S	U
09-17	M	M	M	M	S	S	S	S	S	S	S	S	S	S	M	M	M	M	M	M	S	S	S	S	S	S	U	U	
17-01	M	M	M	M	S	S	S	S	S	S	S	S	S	M	M	M	M	M	M	M	S	S	S	S	S	S	U	U	

March : 75 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S
01-09	U	U	U	U	U	U	U	U	U	U	S	S	S	U	U	U	U	U	U	U	U	U	U	U	S	S	S	U	U	U	U
09-17	U	U	U	U	U	U	U	U	U	S	S	M	U	U	U	U	U	U	U	U	U	U	U	S	S	M	U	U	U	U	
17-01	U	U	U	U	U	U	U	U	U	S	S	S	U	U	U	U	U	U	U	U	U	U	U	S	S	S	U	U	U	U	

April : 72 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
Week	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M
01-09	U	U	U	U	U	U	U	S	S	S	U	U	U	U	U	U	U	U	U	U	U	S	S	S	U	U	U	U	U	U
09-17	U	U	U	U	U	U	S	S	M	U	U	U	U	U	U	U	U	U	U	U	S	S	M	U	U	U	U	U	U	U
17-01	U	U	U	U	U	U	S	S	S	U	U	U	U	U	U	U	U	U	U	U	S	S	S	U	U	U	U	U	U	U

May : 13 shifts

Date	1	2	3	4	5
Week	T	W	T	F	S
01-09	U	U	U	U	U
09-17	U	U	U	U	S
17-01	U	U	U	U	S

U: User Operation
M: Machine Maintenance / Shutdown or Holiday
S: Machine Study

主任簽核

簽名日期

梁尚志

2017/11/14