

May : 62 shifts

Date	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T
01-09	S	S	S	U	U	U	U	U	U	U	U	U	U	U	S	S	S	U	U	U	U	U	U	U	U	U
09-17	S	M	U	U	U	U	U	U	U	U	U	U	U	S	S	M	U	U	U	U	U	U	U	U	U	U
17-01	S	S	U	U	U	U	U	U	U	U	U	U	U	S	S	S	U	U	U	U	U	U	U	U	U	U

June : 4 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
Week	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S
01-09	U	U	S	S	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
09-17	U	S	S	M	S	S	S	S	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
17-01	U	S	S	S	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M

July : 23 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T
01-09	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	S	S	S	S	S	U	U	U	U	U	U	U
09-17	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	S	S	S	S	U	U	U	U	U	U	U	U
17-01	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	S	S	S	S	U	U	U	U	U	U	U	U

August : 75 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F
01-09	U	U	U	U	S	S	S	U	U	U	U	U	U	U	U	U	U	U	S	S	S	U	U	U	U	U	U	U	U	U	
09-17	U	U	U	S	S	M	U	U	U	U	U	U	U	U	U	U	U	S	S	M	U	U	U	U	U	U	U	U	U	U	
17-01	U	U	U	S	S	S	U	U	U	U	U	U	U	U	U	U	U	S	S	S	U	U	U	U	U	U	U	U	U	U	

September : 1 shifts

Date	1
Week	S
01-09	U
09-17	S
17-01	S

U: User Operation  
M: Machine Maintenance / Shutdown or Holiday  
S: Machine Study

主任簽核

簽名日期

果尚志

2017/10/20